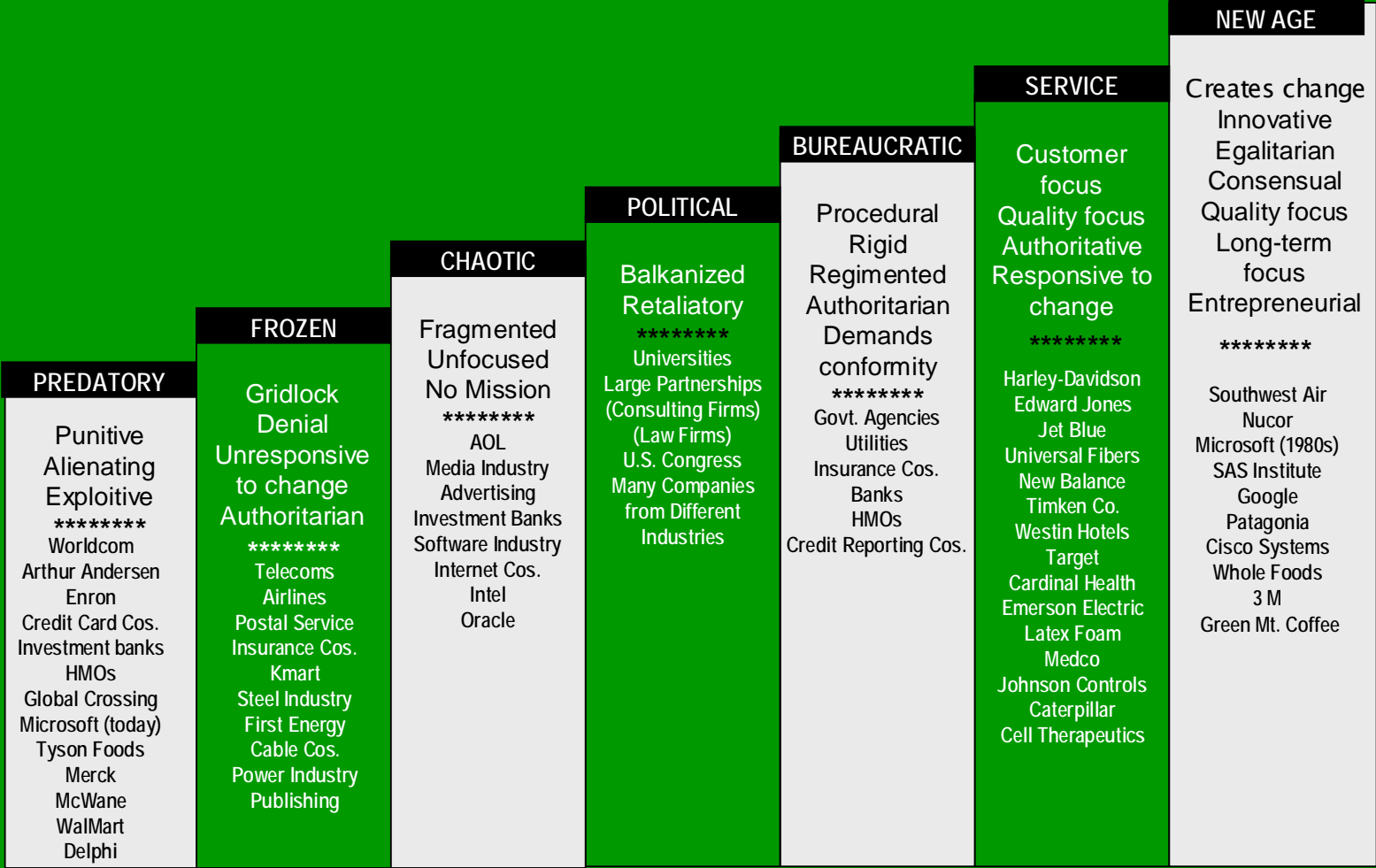


Hierarchy of Corporate Cultures



Cultures of Shame

Cultures of Change
(High-Performing Cultures)